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D3847-1
Job Sheet 188116



Part No: D3847-1

Job Qty: 50 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/3/19

Job Tracking No:

Due Date: 1/11/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEETS 1,7 IPP RevA: New issue DD verified by:EC IPP REV:B 14.11.25 AS PER DWG REV:C
DD VERF:JLM IPP REV:C 16.03.31 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	50 pcs	1/11/19	1/11/19	0.00	3.14	Waterjet - Flow		DC 19/01/04
110	QC	50 pcs	1/11/19	1/11/19	0.00	0.00	QC2 Waterjet-2		DC 19/01/04
120	QC	50 pcs	1/11/19	1/11/19	0.00	0.00	QC8-3		JAN 07 2019 68
130	Brake NC	50 pcs	1/11/19	1/11/19	0.32	0.95	Brake NC 1		888 D9-89
140	QC	50 pcs	1/11/19	1/11/19	0.00	0.00	QC5		JAN 07 2019 68
150	Autoweld 1	50 pcs	1/11/19	1/11/19	0.00	3.83	Automated welding		JBL 9-89
160	QC	50 pcs	1/11/19	1/11/19	0.00	0.00	QC5		EL
170	QC	50 pcs	1/11/19	1/11/19	0.00	0.00	QC10		EL
193	HandFinish	50 pcs	1/11/19	1/11/19	0.00	1.40	HandFinish4		125 19-4-3 DAS 40
196	QC	50 pcs	1/11/19	1/11/19	0.00	0.00	QC3		APR 05 2019 9-89
200	Packaging	50 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3-1	FP-001	21 19-109 9-89
210	QC21-SA	50 Ea	1/11/19	1/11/19	0.00	0.00	QC21		APR 11 2019 70

Part Op 100 - 1-Cut as per Dwg D3847

Descriptions: 130 - Form as per dwg

150 - Weld hardcoat as per dwg A/R 8259 Batch: _____

193 - APPLY TEXTURE COATING ON TOP CONCAVE SURFACE AS PER DWG

200 - LOCATION : FG001

5156450

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	6.1800 sf (.1236 ea)	100-Waterjet - Flow - 1	5136471

Job Allocations

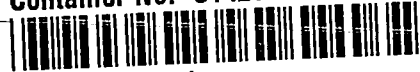
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	6	116	0

Part Specifications

Specifications could not be found.



Container No: S142046



Part: D3847-1

Job No: 188116

Serial No/Batch: S142046

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 01/04/19